



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3260-1
Job Sheet 187817



Part No: D3260-1

Job Qty: 20 pcs

Part Name: Spring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/16/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP A 04.03.29 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	20 pcs	1/16/19	0.00	0.00		Purchasing - 1		JAN 23 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	20 pcs	1/16/19	0.00	0.00		Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		JAN 23 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
120	QC 6	20 pcs	1/16/19	0.00	0.00		QC 6 - 38		DAS 38
							QC 6 - 42		9-89



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S147275



Part: D3260-1

Job No: 187817

Serial No/Batch: S147275

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/23/19

				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	20 pcs	1/16/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
140	QC 21 - SA	20 pcs	1/16/19	0.00 0.00	QC 21 - SA - 21
Part Op 100 - Issue P/O: <u>043080</u> Make as per Dwg D3260 Possible Supplier: Victory Spring Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3260-1P	Spring	20 pcs (1 ea)	100-Purchasing	5147274

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3260-1P	20	0	0

Part Specifications

Specifications could not be found.

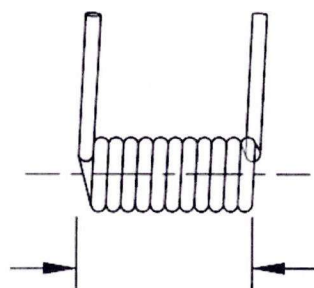
Plex 12/17/18 11:43 AM dart.lavoie.chantal



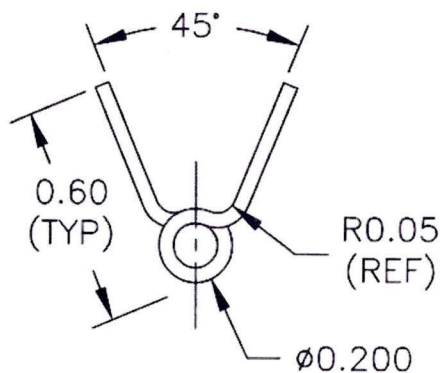
DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED
04.04.07

SPECIFICATION CONTROL DRAWING



ø0.040
12 COIL
(REF 0.480)



D3260-1 SPRING

D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE ø0.040 PER ASTM A313
(MIN TENSILE STRENGTH = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042080

Supplier: VIC002-VC
Victory Spring Ltd.
3810 - 51 Ave.
Edmonton
AB
T6B 3T5 Canada
Phone: 780 442 4020
Fax: 780 466 8000

PO No: PO042080
PO Date: 12/17/18
Due Date: 1/16/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187816	D2535P		Spring As per Dwg D2535 Rev. A	Firmed	-	1/16/19	50 pcs	0 pcs	50 pcs	\$4.74/pcs	\$237.00
2	187817	D3260-1P		Spring : Various STC's	Firmed	-	1/16/19	20 pcs	0 pcs	20 pcs	\$7.38/pcs	\$147.60
Grand Total:												\$384.60

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/17/18 2:35 PM dart.tsimiklis.chrisoula

PACKING SLIP

Packing Slip: 42936
Date: Jan 18, 2019
Order Ref: P0042080 ✓

Sold to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Shipped By: FedEx

Shipped Quantity	Backorder Quantity	Unit	Item No.	Description	Price
50 ✓	✓	Each	VIC 1533	D2535P Spring - Torsion ✓	4.74
20 ✓	✓	EACH	-	D3260-1P Spring ✓	7.38

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9-89

Comment:

CERTIFICATE OF CONFORMANCE

REPORT FOR : Dart Aerospace Ltd.	DATE: 1/18/2019
PART/DRAWING #: D3260 ✓	PO # PO042080 ✓
DESCR: Torsion Spring	QUANTITY: 20 ✓

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SS302 ✓	yes	
Material diameter	0.040	0.040"	
Coil I.D.			
Coil O.D.	0.200"	.199"	
Number of Coils	12 ref	12	
Overall Length	0.480ref	.480"	
End Type	per dwg	yes	
Helix	LHW	LHW	

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COMMENTS

Mill Certificate attached: Yes
Material Heat Number: S30613

Inspected by: *Jeremy Burnowes*

GibbsWire & Steel Company
of Canada, Ltd.250 CHRYSLER DRIVE, UNIT #1, BRAMPTON, ONTARIO L6S 6B6
TEL: (905) 791-6811 / 1-800-387-2441 - FAX: (905) 791-9588
SLITTING, OSCILLATING, EDGING AND CUSTOM PROCESSING
INDUSTRY'S CHOICE FOR QUALITY

Customer PO#: 19599

Page: 1 Of 2

Packing List #: 131524
Sch'd to Ship: Jun 20 2018

Date Ordered: 15-Jun-2018

Sales Rep: Jonathan

Customer #: 20612

Description: T302 Soap Coat Stainless Wire Spring .0400

Size: .040" x Continuous Coil

Edge:

Qty Ordered: 50.00

Specification: ASTM A 313-10

Gibbs Product Code: 811-18-0400-01

Size Tolerance:

Customer Part #:

Ship To: Victory Spring Company
3810 51Ave
Edmonton

Alberta, T6B3T5

Material Certification

Qty Shipped: 50.00

Coils: 1

Heat #: S30613

C: .074

Mn: 1.244

P: .0280

S: .0030

Si: .487

Cu: .243

Ni: 8.074

Cr: 18.390

Mo: .151

V:

Sn:

Ti:

Al:

Be:

N: .044

Tensile: 284,000 / 284,000

Yield: N.A. / N.A.

Elong.: N.A. / N.A.

Hardness: N.A. / N.A.

Grain: N.A. / N.A.

Cond. Ch900: N.A. / N.A.

Comments:

Melt & Origin - KOREA

ROHS Compliant

Conform To T-302/T-304

DSR Corp

Paul Scott

Quality Department

Based on our Supplier's analysis
Q405, Rev. No. 001/07 BR 03/06/07

The order will be billed at the price prevailing at the time of shipment

Ship Via: TBA

F.O.B.: Brampton

Terms: Collect

Sold To: Victory Spring Company
3810 51Ave
Edmonton, Alberta
T6B3T5

Quantity Shipped (lbs): 50.00

Gross Weight (lbs): 0.00

Packaging Description: 131523

Shipper: Gibbs Wire & Steel

Per: _____

Date: _____

Agent: _____

Per: _____

Date: _____

All claims for shortages must be made with 10 days.
Goods may NOT be returned without a
Gibbs authorization number.DAS
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